

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64064

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Item ID: D2537

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 11/24/2010 Start Qty: 30.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: ST

0.00

Memo

0.00

Packaging

Signature
10/12/10 (30)

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

CK 10/12/10
MF
10-12-06

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Picklist Print

Wednesday, November 24, 2010 8:32:27 AM

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Work Order ID: 64064

Parent Item: D2537

Parent Item Name: Bushing




Start Date: 11/24/2010

Required Date: 11/30/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP D05.01.31 Material change on Step 2 KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R.500  304 SS roundbar .500		Purchased	No			100	f	48.0100	0.1146	3.618947		10/12/03	

Location	Loc Qty	Loc Code
MAT	44.5	
— 115334	44.5	
MAT029	3.51	
113006	3.51	

3.51

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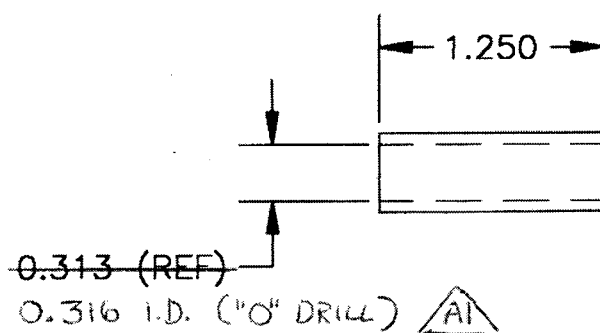
DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI 02.08.30 up 95		0.316 WAS 0.313	

RELEASED
96/07/26 B.W.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 6410624

BJ 10-11-24



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 29.09.07